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RADIANT ENERGY EXCHANGE  
CONFIGURATION FACTORS FOR NON-LAMBERTONIAN SURFACES

A THESIS

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the Faculty of the Graduate Division

by

Roy Warner Blanton, Jr.

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## RADIANT ENERGY EXCHANGE

## CONFIGURATION FACTORS FOR NON-LAMBERTONIAN SURFACES

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## CHAPTER I

## INTRODUCTION TO THE PROBLEM

The configuration factor  $F_{12}$  is defined to be the fraction of the total heat flux leaving an area  $A_1$  that is incident upon another area,  $A_2$ . Its calculation is essential to the solution of all problems in radiant energy transfer. The usual approximate approach to the radiant energy transfer problem is to assume a Lambertonian surface, and then calculate the configuration factor, as a function only of the geometry involved in the problem.

A Lambertonian surface is one which radiates energy with equal intensity in all directions. A non-Lambertonian surface, however, has a radiation intensity that varies with angular direction. This variation of emissivity with angular direction was obtained for several materials by Schmidt and Eckert (1). Hamilton and Morgan (2) have proposed the use of Eckert's method (3) for the calculation of the configuration factor if additional accuracy is desirable. Eckert's method considers the intensity to be a function of the angular direction. The intensity is then integrated over the surface in the same manner as the configuration factor for the Lambertonian surface.

For the non-Lambertonian surface, the configuration factor is not merely a function of the geometry of the problem as will be shown later. Therefore a correction for the variation of emissivity



with angular direction must be applied. The application of this correction will yield results which differ from those obtained previously by Hamilton and Morgan (2). In their study, they considered several geometries and evaluated the configuration factors; however, all of the data they present is based on an assumed Lambertonian surface.

It is the purpose of this investigation to utilize the variation of emissivity with angular direction, as given by Schmidt and Eckert (1), to obtain an expression for the configuration factor of a non-Lambertonian surface. This expression is utilized in calculating, by numerical methods, the configuration factor for two geometries. The numerical computations were carried out on the IBM 650. The results for the non-Lambertonian surfaces are compared with those for the Lambertonian surfaces, and an indication of the error involved in assuming a Lambertonian distribution is shown.

## CHAPTER II

## DEVELOPMENT OF A NON-LAMBERTONIAN CONFIGURATION FACTOR

The configuration factor  $F_{12}$  from an area  $A_1$  to another area,  $A_2$  is defined to be the fraction of the total heat flux leaving  $A_1$  that is incident upon  $A_2$ . The configuration factor equation, for a radiating plane source  $dA_1$ , and an intercepting plane area  $dA_2$ , is developed from Fig. 1 and the definition of the configuration factor as follows:

$$dA_1 dF_{dA_1 dA_2} = \frac{dq_{dA_1 \rightarrow dA_2}}{dq_{dA_1}} = \frac{i(\theta_1) dA_1 \cos \theta_1 d\omega_1}{i_m \pi}$$

where  $i(\theta_1)$  is the intensity at the angle  $\theta_1$  measured from the normal to the plane point source where the solid angle  $d\omega_1$  is defined by:

$$d\omega_1 = \frac{dA_1 \cos \theta_2}{r^2}$$

and where  $i_m$  is the mean value of the intensity defined by

$$i_m = e/\pi \quad \text{where } e \text{ is the energy emitted.}$$

Now, using the notation of Hamilton and Morgan (2) the directional distribution function  $D(\theta)$  is defined as:

$$D_1(\theta_1) = i(\theta_1)/i_m$$

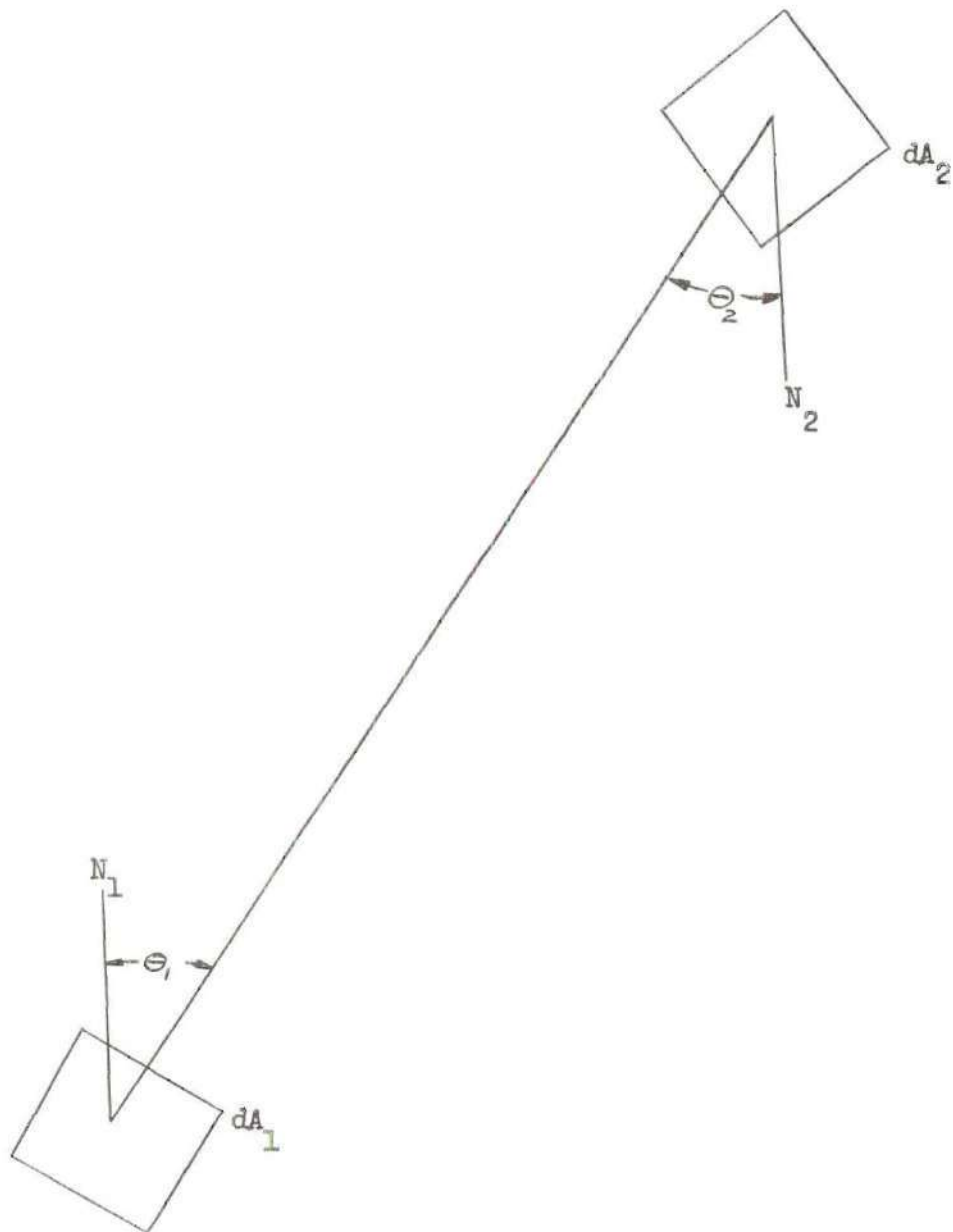


Figure 1. Geometry for Configuration Factor Between Two Plane Point Sources

Then it follows that

$$dA_1 dF_{dA_1 dA_2} = \frac{D_1(\theta_1) \cos \theta_1 \cos \theta_2 dA_1 dA_2}{\pi r^2} \quad (1)$$

The configuration factor  $F_{12}$  may now be found as soon as  $D_1(\theta_1)$  is known by integrating over the surfaces  $A_1$  and  $A_2$ . Now  $\epsilon(\theta)$ , the emissivity at the angle  $\theta$ , must be defined in order to evaluate  $D_1(\theta_1)$ . Eckert (8) defines  $\epsilon(\theta)$ , the one directional emissivity by the relation

$$\epsilon(\theta) = \frac{i(\theta)}{i(b)}$$

where  $i(b)$ , the intensity of a black body, is a constant.<sup>1</sup> Then it follows that

$$i(\theta) = \epsilon(\theta) i(b)$$

Now for a black body, the emissive power,  $e(b)$ , can be found from the definition of intensity, i.e.  $i = \frac{d e}{d \omega}$  and Lambert's Cosine Law, or

$$e(b) \int_0^{\pi/2} i(b) \cos \theta d\omega = 2\pi i(b) \int_0^{\pi/2} \sin \theta \cos \theta d\theta$$

$$e(b) = \pi i(b)$$

---

<sup>1</sup>The intensity of a black body is sometimes treated as a variable. As an example see Eckert (8).

then

$$i(b) = \frac{e(b)}{\pi}$$

and

$$i(\theta) = \frac{\epsilon(\theta) e(b)}{\pi}$$

and

$$i_m = \frac{e}{\pi} = \frac{\epsilon_1 e(b)}{\pi}$$

by the definition of  $\epsilon_1$ .

The hemispherical emissivity  $\epsilon_1$  is defined by

$$\epsilon_1 = \frac{e}{e(b)}$$

where

$$e = \int i \cos\theta \, d\omega = \int \epsilon(\theta) i(b) \cos\theta \, d\omega$$

$$e = 2\pi i(b) \int_0^{\pi/2} \epsilon(\theta) \sin\theta \cos\theta \, d\theta$$

$$\text{so } \epsilon_1 = \frac{e}{e(b)} = \frac{2\pi i(b) \int_0^{\pi/2} \epsilon(\theta) \sin\theta \cos\theta \, d\theta}{\pi i(b)}$$

or

$$\epsilon_1 = 2 \int_0^{\pi/2} \epsilon(\theta) \sin\theta \cos\theta \, d\theta$$

Then it follows that

$$D_1(\theta_1) = \frac{\epsilon(\theta_1) \pi(b)/\pi}{\epsilon_1 \pi(b)/\pi} = \frac{\epsilon(\theta_1)}{\epsilon_1}$$

The non-Lambertian configuration factor is given by

$$F_{12} = \frac{1}{\pi \epsilon_{A_1}} \int_{A_1} \int_{A_2} \frac{\epsilon(\theta_1) \cos \theta_1 \cos \theta_2 dA_1 dA_2}{r^2} \quad (2)$$

Likewise:

$$F_{21} = \frac{1}{\pi \epsilon_{A_2}} \int_{A_2} \int_{A_1} \frac{\epsilon(\theta_2) \cos \theta_1 \cos \theta_2 dA_1 dA_2}{r^2} \quad (3)$$

The angular emissivity for certain solids, may now be found, from Schmidt and Eckert (1), as a function of  $\theta$ . With this substitution,  $F_{12}$  becomes once again, merely a function of the geometry of the problem.

Two things should be pointed out about equations (2) and (3). First, reciprocity need hold only as a special case, and second, for the case of the Lambertian surface, these equations are identical with the classical configuration equation.



## CHAPTER III

### SOLUTION OF THE EQUATION

It was noted from Schmidt and Eckert (1) that the emissivity of electrical non-conductors follows very closely the Lambertian distribution, whereas the emissivity of the electrical conductors deviates considerably from the Lambertian distribution for values of  $\theta$  greater than 45 degrees. For this reason a representative electrical conductor was selected, in preference to a non-conductor, from the five conductors presented by Schmidt and Eckert (1). Chromium was chosen and an equation was derived to fit the curves since no equation is given in the paper to correlate the data.

An approximate equation was fitted to the curve for chromium in two parts,  $0 \leq \theta \leq 36.9$  degrees and  $36.9 \text{ degrees} \leq \theta \leq 89.9$  degrees. The remainder of the solution may be neglected since  $\cos \theta$  in this range is near zero which makes equation (1) approximately zero. Examination of the data shows the first part of the equation to have a constant value, while the second part appears to be an exponential. When  $\log \epsilon(\theta)$  is plotted versus  $\log \theta$ , the second part of the equation becomes a linear plot. A function, equation (5), was chosen which closely fitted this straight line.

Using the laws of logarithms to obtain the power of the exponent, the resulting approximate equations are:

$$\epsilon(\theta) = 0.0583 \quad 0 \leq \theta \leq 0.6440 \quad (4)$$

and

$$\epsilon(\theta) = 0.0583 \left( \frac{0.3753}{\cos^2 \theta \sin \theta} \right)^{1/3} \quad 0.6440 \leq \theta \leq 1.5621 \quad (5)$$

where  $\theta$  is given in radians. Fig. 2 shows how equations (4) and (5) fit the experimental values from Schmidt and Eckert (1).

Applying equations (2), (4), and (5) to the case of an elemental area and a parallel disk (radius  $a$ ) separated by a distance  $b$  (see Appendix I), the following results are obtained:

$$F_{12} = \frac{1}{\pi \epsilon_1} \left[ c_1 \int_0^{0.75b} \frac{b^2 2\pi \rho \, d\rho}{r^4} + c_2 \int_{0.75b}^a \frac{b^2 2\pi \rho \, d\rho}{(b^2 \rho^2)^{1/3} r^3} \right] \quad (6)$$

if  $0.75b < a$

and

$$F_{12} = \frac{c_1}{\epsilon_1} \frac{a^2}{a^2 + b^2} \quad \text{if } 0.75b \geq a \quad (7)$$

where  $c_1 = 0.0583$ ,  $c_2 = 0.04205$ , and  $r = \sqrt{b^2 + \rho^2}$ .



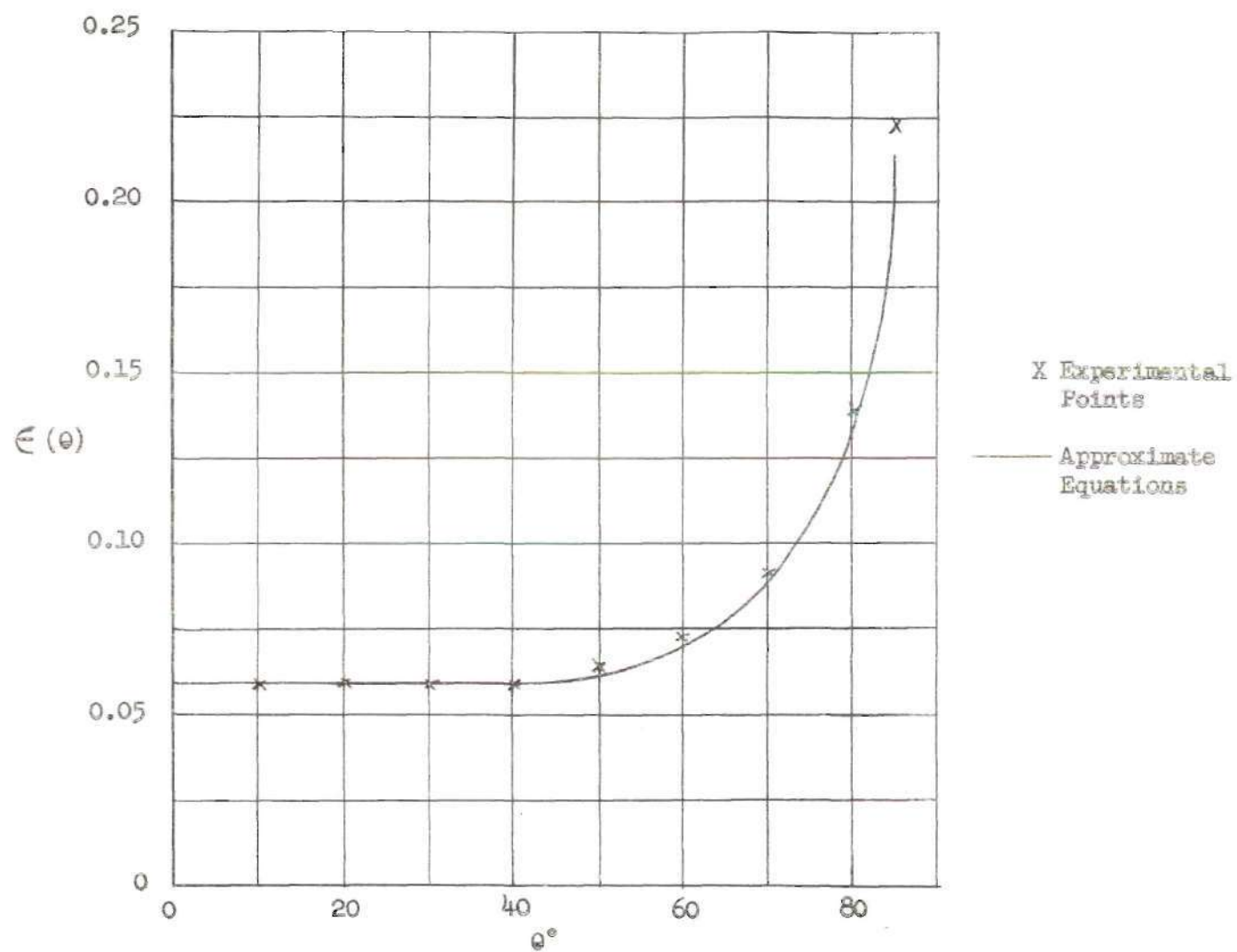


Figure 2. Comparison of Analytical Expression for  $\epsilon(\theta)$  with Data From Schmidt and Eckert

The second integral of equation (6) may be reduced to the difference of two incomplete Beta functions; however, the limits of integration are outside the present range of tabulated values for the incomplete Beta function.

Equation (7) and the first part of equation (6) are readily evaluated by conventional methods; however, the last part of equation (6) required some special treatment. It was noted that the selection of  $b/a$  as a parameter would reduce the solution, when plotted, to a single curve. Then if  $a = 1$ ,  $F$  need only be evaluated for several values of  $b$ . This was done with the aid of the IBM 650 Data Processing Machine and a program which was written in the Bell General Purpose System. With this program, the last part of equation (6) was evaluated by use of Simpson's Rule for the numerical integration with an increment,  $\Delta \phi = 0.025$ . The results of this work appear in Appendix III.

The second case considered was that of perpendicular planes with one edge in common (see Appendix II). When equations (2), (4), and (5) were applied to this case the following equations resulted:

$$X = \frac{C_1}{\pi \epsilon_1 \ell w} \iint_{A_1 A_2} \frac{yz dx_1 dx_2 dy dz}{r^4} \quad (8)$$

if  $0.79968 \leq y/r \leq 1$

and

$$Y = \frac{C_2}{\pi \epsilon_1 \ell w} \int_{A_1} \int_{A_2} \frac{y^{1/3} z dx_1 dx_2 dy dz}{[(x_1 - x_2)^2 + z^2]^{1/6} r^3} \quad (9)$$

if  $0 < y/r \leq 0.79968$

where  $F_{12} = X + Y$ .

Equations (8) and (9) are similar in nature to equations (6) and (7) in that their solution may be simplified by the use of two parameters,  $L = h/w$  and  $M = \ell/w$ . These will reduce the solution, when plotted, to a single family of curves. Only one of these curves,  $M = 1$ , was plotted in this work because of a time limitation. Equations (8) and (9) were solved with the aid of the IBM 650 and a program written in the ForTransit System. ForTransit was chosen at this point for greater machine speed.

The program utilized a finite summation in which small squares were taken, the configuration factors were calculated for each square, and these were then summed. The program had a command which allowed the computer to select the proper expression for the particular square under consideration. The increments chosen for the finite summation were:

$$\Delta x_1 = 0.1, \Delta x_2 = 0.1, \Delta y = 0.1, \text{ and } \Delta z = 0.1.$$

The results of this calculation may be found in Appendix III.

## CHAPTER IV

## DISCUSSION OF RESULTS

The results of this work are limited to two very special cases. This is a result of the large amounts of machine time required to calculate each point.

The first case to be considered, the point source and a parallel disk, yielded results, much as were expected. The Lambertonian surface gave a larger value of  $F_{12}$ , than did the non-Lambertonian surface, for all values of  $b/a$ , where  $b$  is the distance between the point and the disk of radius  $a$ . The error in the assumption of the Lambertonian distribution given by

$$\text{error} = \frac{\text{Lambertonian} - \text{non-Lambertonian}}{\text{Lambertonian}}$$

increased from zero at  $b/a = 0$  to a maximum of 24 per cent at  $b/a = 0.6$  and then decreased for increasing values of  $b/a$  approaching 16 per cent as a limit. It is interesting to note the shape of the error curve in that the error increases very rapidly and then decreases as it approaches a limit. This allows for a ready determination of the error for values of  $b/a > 2$ .

The second case to be considered, perpendicular planes with one edge in common, yielded much more surprising results. For the very special case under consideration, two parameters ( $L = h/w$  and  $M = \ell/w$ ) were used to represent the data where  $\ell$  is the length,  $h$  is the

height, and  $w$  is the width. In this case for  $M = 1$  the non-Lambertonian surface has a larger value of  $F_{12}$  for small values of  $L$  with the Lambertonian surface giving a larger value of  $F_{12}$  as  $L$  increases. The crossing of these two curves occurs at a value of  $L = 1.32$ . The error based on the Lambertonian surface begins at zero for  $L = 0$  and becomes a maximum of -21 per cent at  $L = 0.12$  and then increases as  $L$  increases, approaching 1 per cent as a limit. The error is zero at  $L = 1.32$ .

The reason for the reversal of the relative position of the curves for the Lambertonian and the non-Lambertonian surfaces in the two cases may be readily seen. Notice that in case one, most of the radiation which is received was emitted at small values of  $\theta$ , whereas in case two, much of the radiation which is received was emitted at large values of  $\theta$ . An explanation of the crossing of the two curves in case two may be obtained by examining equation (1) and noting that  $D_1(\theta_1) = \epsilon(\theta_1)/\epsilon_1$ .

If two surfaces, one a Lambertonian and the other a non-Lambertonian, with a normal emissivity,  $\epsilon_n$ , are considered then it is noted for the Lambertonian that  $\epsilon(\theta) = \epsilon_n = \epsilon_1$  and for the non-Lambertonian,

$$\epsilon(\theta) < \epsilon_1 \quad \text{for } \theta < 45^\circ$$

$$\epsilon(\theta) > \epsilon_1 \quad \text{for } \theta > 45^\circ$$

and

$$\epsilon_1 > \epsilon_n$$



It now follows for the Lambertonian surface that

$$D(\theta) = \epsilon(\theta)/\epsilon_1 = 1$$

and for the non-Lambertonian surface

$$D(\theta) = \epsilon(\theta)/\epsilon_1 < 1 \quad \text{for } \theta < 45^\circ$$

$$D(\theta) = \epsilon(\theta)/\epsilon_1 > 1 \quad \text{for } \theta > 45^\circ$$

Now, for the same geometry, all the terms in equation (1) except  $D(\theta)$ , are the same for a Lambertonian surface as they are for a non-Lambertonian surface. It is then evident for a non-Lambertonian surface that  $dA_1 dF_{dA_1 dA_2}$  is small if  $\theta < 45^\circ$  and it is larger if  $\theta > 45^\circ$ , than it is for a Lambertonian surface.

Additional work on this subject was performed by McQuistan (9), in which he measured the diffuse reflectance of several surfaces and materials. The configuration factor was also considered between a surface  $dA_1$  and a finite rectangular Area  $A_2$  in a plane perpendicular to the plane of  $dA_1$  and with a line in the plane of  $dA_1$  passing through one corner of  $A_2$  and perpendicular to  $A_2$ .

An approximate solution is obtained for the particular case where the receiving wall is ten times farther away than it is tall and the emitting surface is oxidized steel at  $709^\circ \text{ K}$ . The relative error introduced by the assumption that the surface is a perfectly diffuse emitter was calculated to be 31 per cent.

## CHAPTER V

## CONCLUSIONS AND RECOMMENDATIONS

Conclusions.—The purpose of this study was to investigate the error one accepts when assuming a Lambertian surface in calculating radiant heat transfer. The results of the method used in this study indicate an error in the present methods used for the calculation of radiant heat transfer. They show this method can be applied to modern day problems with the use of high speed computers. The application will, however, be very limited in the event a computer is not available. The accuracy of this work may be somewhat doubtful because of the grid size selected in the numerical calculations, but this is a result of the large amount of computer time required to reduce the grid size. The magnitude of the error, however, is difficult to determine without results, obtained for a smaller grid size, with which to compare this work.

Recommendations.—It is recommended that much more work be done on this problem. This extension would include not only more calculations of the type presented in this study, but also more data of the type obtained by Schmidt and Eckert (1) is needed. In future problems the present work should serve merely as a guide to the solution of the problem and should be used only for the geometries and conditions for which the calculations were made.

APPENDIX.



## APPENDIX I

CONFIGURATION FACTOR BETWEEN AN ELEMENTAL  
AREA AND A PARALLEL DISK

The configuration factor between a plane elemental area,  $dA$ , and a disk of radius  $a$ , parallel to and a distance  $b$  from  $dA$ , with the normal from  $dA$  passing through the center, may be obtained as follows.

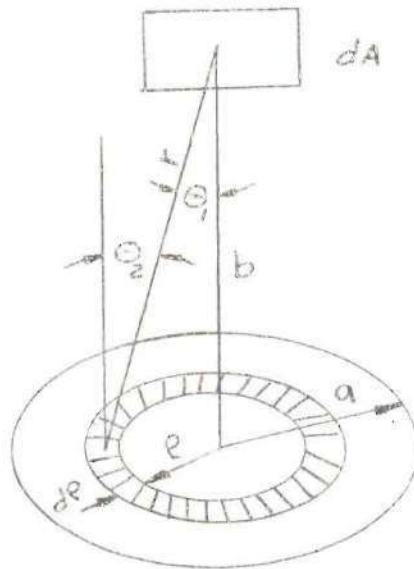


Fig. 3. Geometry for Configuration Factor Between Elemental Area and Parallel Disk

From the geometry involved the following is obtained:

$$\theta_1 = \theta_2$$

$$r = \sqrt{b^2 + \rho^2}$$

$$\cos \theta_1 = \frac{b}{r}$$

$$\sin \theta_1 = \frac{\rho}{r}$$

and 
$$dA_2 = 2\pi \rho d\rho$$

Now integrating equation (1) over Area  $A_2$  and substituting for  $D_1(\theta_1)$ , equation (10) is obtained.

$$F_{dA_1^2} = \frac{1}{\pi \epsilon_1} \int_{A_2} \frac{\epsilon(\theta_1) \cos \theta_1 \cos \theta_2 dA_2}{r^2} \quad (10)$$

Substituting the above relations

$$F_{dA_1^2} = \frac{1}{\epsilon_1} \int_0^a \frac{2 \epsilon(\theta_1) b^2 \rho d\rho}{(b^2 + \rho^2)^2} \quad (11)$$

Now equations (4) and (5) are

$$\epsilon(\theta) = 0.0583 \quad 0 \leq \theta \leq 0.6440 \quad (4)$$

$$\epsilon(\theta) = 0.0583 \left( \frac{0.3753}{\cos^2 \theta \sin \theta} \right)^{1/3} \quad 0.6440 \leq \theta \leq 1.5621 \quad (5)$$

Then using

$$\cos(0.6440) = 0.79968 = \frac{b}{\sqrt{b^2 + \rho^2}}$$

$$\rho = 0.75 b$$

Equations (4) and (5) now become

$$\epsilon(\theta) = 0.0583 \quad 0 \leq \rho \leq 0.75 b \quad (12)$$

$$\epsilon(\theta) = 0.04205 \left[ \frac{(b^2 + \rho^2)^{3/2}}{b^2 \rho} \right]^{1/3} \quad 0.75b \leq \rho \leq a \quad (13)$$

with equations (12) and (13) it becomes evident that two possible cases exist for the solution of equation (11).

If  $0.75 b > a$

$$F_{dA_1 2} = \frac{1}{\epsilon_1} \int_0^a \frac{(0.0583)b^2 \rho \, d\rho}{(b^2 + \rho^2)^2} \quad (14)$$

with  $\epsilon_1 = 0.0706$  for chromium, equation (14) immediately integrates to

$$F_{dA_1 2} = 0.8258 \frac{a^2}{a^2 + b^2} \quad (15)$$

or noting the shape factor is a function of  $b/a$  only the complete solution may be obtained by assuming  $a = 1$  and calculating  $F_{dA_1 2}$  for various  $b$  and plotting  $F_{dA_1 2}$  vs  $b/a$ . Then equation (15) becomes

$$F_{dA_1 2} = \frac{0.8258}{1 + b^2} \quad \text{for } b > 1.333 \quad (16)$$

If  $0.75 b < a$

$$F_{dA_1 2} = \frac{1}{\epsilon_1} \left[ \int_0^{0.75b} \frac{(0.0583) b^2 \rho d\rho}{(b^2 + \rho^2)^2} + \int_{0.75b}^{\infty} \frac{(0.034) b^{4/3} \rho^{2/3} d\rho}{(b^2 + \rho^2)^{3/2}} \right] \quad (17)$$

Likewise if  $a = 1$

$$F_{dA_1 2} = 0.2972 + 0.9632 \int_{0.75b}^1 \frac{(b^4 \rho^2)^{1/3} d\rho}{(b^2 + \rho^2)^{3/2}} \quad (18)$$

for  $b \leq 1.333$

since the first integral in equation (17), when evaluated, is a constant 0.2972.

## APPENDIX II

## CONFIGURATION FACTOR BETWEEN PERPENDICULAR PLANES

The configuration factor between a plane,  $A_1$  and another plane,  $A_2$  perpendicular to  $A_1$  and with one edge in common may be obtained as follows:

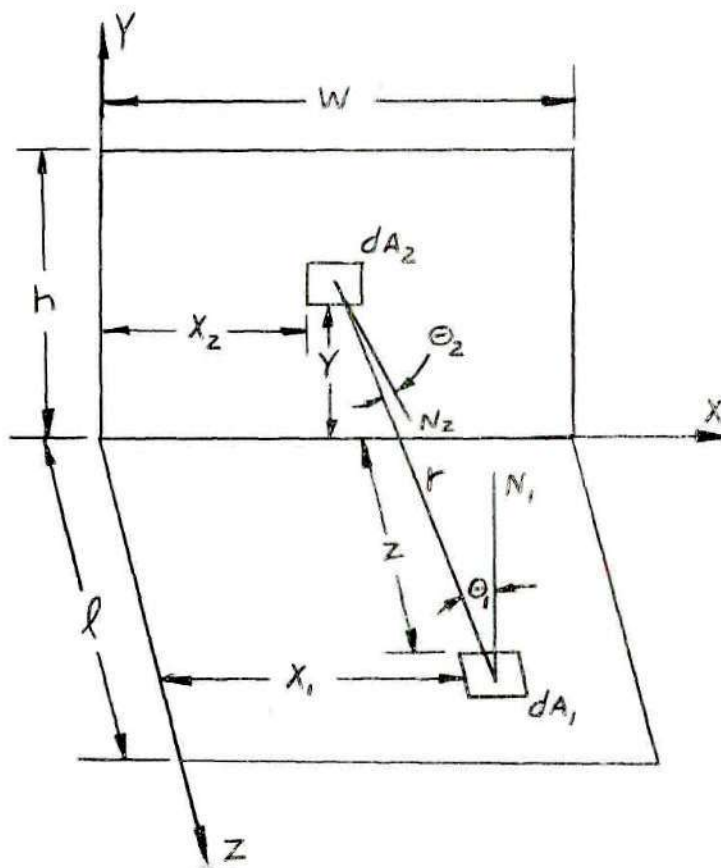


Figure 4. Geometry for Configuration Factor Between Perpendicular Planes

From the geometry involved the following relations are obtained

$$r = \sqrt{(x_1 - x_2)^2 + y^2 + z^2}$$

$$\cos \theta_1 = y/r$$

$$\cos \theta_2 = z/r$$

$$\sin \theta_1 = \frac{\sqrt{(x_1 - x_2)^2 + z^2}}{r}$$

$$\sin \theta_2 = \frac{\sqrt{(x_1 - x_2)^2 + y^2}}{r}$$

$$dA_1 = dx_1 dz$$

and

$$dA_2 = dx_2 dy$$

Now substituting the above relations into equation (2)

$$F_{12} = \frac{1}{\pi \epsilon_1 A_1} \iint_{A_1 A_2} \frac{\epsilon(\theta_1) \cos \theta_1 \cos \theta_2 dA_1 dA_2}{r^2} \quad (2)$$

equation (19) is obtained

$$F_{12} = \frac{1}{\pi \epsilon_1 \ell w} \iint_{A_1 A_2} \frac{\epsilon(\theta_1) yz dx_1 dx_2 dy dz}{[(x_1 - x_2)^2 + y^2 + z^2]^{3/2}} \quad (19)$$

Likewise equations (4) and (5) become

$$\epsilon(\theta_1) = 0.0583 \quad 0.79968 \leq y/r \leq 1 \quad (20)$$

$$\epsilon(\theta_1) = 0.0340 \left\{ \frac{[(x_1 - x_2)^2 + y^2 + z^2]^{3/2}}{y^2 [(x_1 - x_2)^2 + z^2]^{1/2}} \right\}^{1/3} \quad (21)$$

$$\text{for } 0 < y/r < 0.79968$$

With the two different values of  $\epsilon(\theta_1)$  it becomes evident that  $F_{12}$  will be the sum of two integrals. The limits of integration may be obtained as some function of the variables involved, however this is not done since neither integral can be readily evaluated. So for convenience these two integrals will be given by equations (22) and (23) where it is simply understood that these integrals will be evaluated over the two surfaces  $A_1$  and  $A_2$ . When  $\epsilon_1 = 0.0706$  they become

$$X = \frac{0.0583}{(\pi)(0.0706)\rho_w} \int_{A_1} \int_{A_2} \frac{yz \, dx_1 \, dx_2 \, dy \, dz}{[(x_1 - x_2)^2 + y^2 + z^2]^2} \quad (22)$$

and

$$Y = \left\{ \frac{0.04205}{(\pi)(0.0706)l w} \right.$$

$$\left. \int_1^A \int_2^A \frac{y^{1/3} z \, dx_1 \, dx_2 \, dy \, dz}{\left[ (x_1 - x_2)^2 + z^2 \right]^{1/6} \left[ (x_1 - x_2)^2 + y^2 + z^2 \right]^{3/2}} \right\} \quad (23)$$

Now  $F_{12} = X + Y$ .

The solution of  $F_{12}$  was obtained by a numerical integration. This was accomplished by dividing each plane into small squares, taking a mean value for  $x_1$ ,  $x_2$ ,  $y$ , and  $z$ , and calculating a shape factor for the small areas. The shape factor was then the sum of each of these. The selection of this method, over say Simpson's rule, was because of the simplicity of programming the problem for the IBM 650.



## APPENDIX III

## Tabulated Data

$b/a$	$F_{dA_{12}}$ N-Lam.	$F_{dA_{12}}$ Lam.	Per Cent Error Based on Lam.
0.133	0.8164	0.9826	16.91
0.533	0.5946	0.7786	23.63
1.066	0.3691	0.4678	21.10
2	0.1671	0.2000	16.45
4	0.0491	0.0588	16.50
10	0.0083	0.0099	16.16
20	0.0025	0.0021	16.00

Table 1. Disk and Elemental Area

L	$F_{12}$ N-Lam.	$F_{12}$ Lam.	Per Cent Error Based on Lam.
0.2	0.1043	0.0901	-15.8
0.5	0.1705	0.1594	- 6.94
1.0	0.2167	0.2134	- 1.51
2.0	0.2437	0.2463	1.05

Table 2. Perpendicular Planes  $L = h/w$   $M = \ell/w$  for  $M = 1$

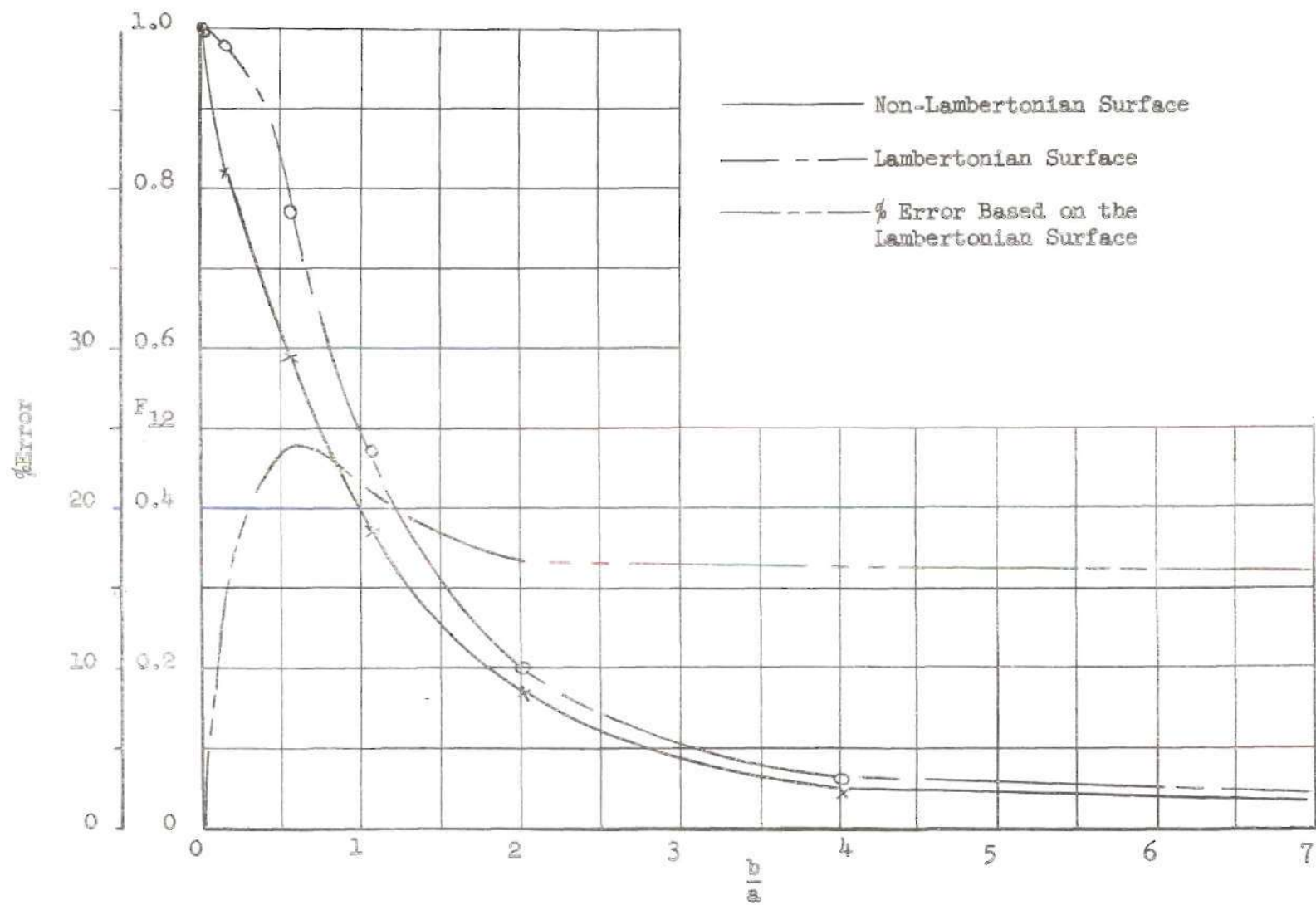


Figure 5. Shape Factor for Disk and Elemental Area

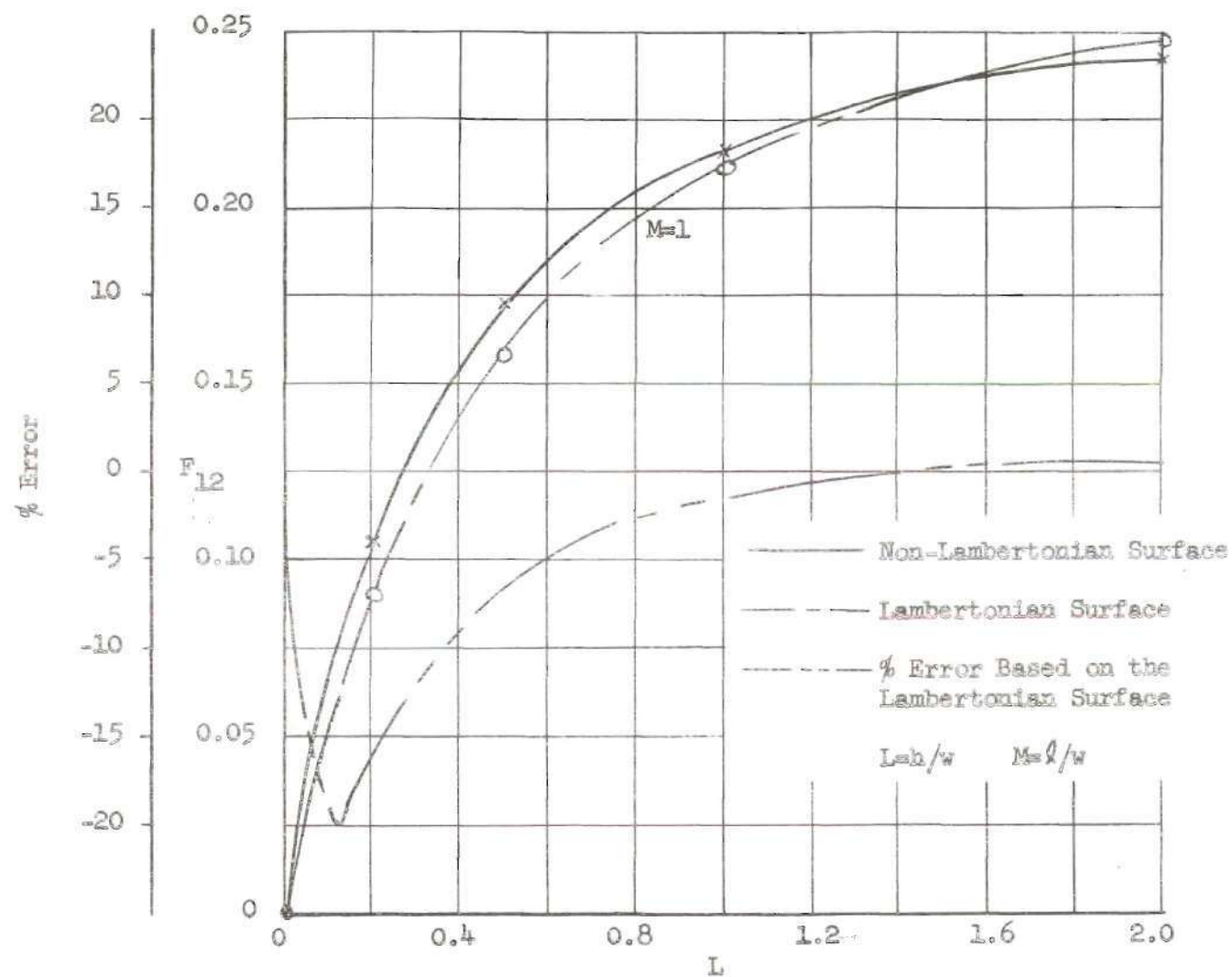


Figure 6. Shape Factor for Perpendicular Planes

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